

THE WARMTH OF WOOD GRAIN

DOUBLENATURE® provides a range of inspiring looks that add beauty and a feeling of cosy comfort to your project, whether large or small, doors or windows. DOUBLENATURE® offers the organic and natural warmth of wood... without maintenance. At once trendy and timeless, the natural wood finish of the DOUBLENATURE® collection blends with other materials and textures to give your project its own unique look.

With a finish that can be applied inside as well as outside, **DOUBLENATURE*** products provide the most realistic wood finish in the PVC industry. It's the perfect combination of beauty and practicality, of innovation and tradition.

- · Water-based, UV-resistant stain
- No maintenance and no deterioration—inside or outside
- · Patent pending





SIX LOOKS. SIX MOODS.

DOUBLENATURE® is available in a range of natural colors inspired by some of the world's most noble wood species.















Actual colors may differ slightly due to the nature of the printing process





PVC PERFORMANCE

P.H. Tech PVC profiles: a smart choice

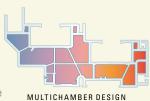
It's on the inside that their wonderful energy efficiency takes shape and makes such a difference in your home. Their unique design maximizes insulating properties and allows for energy savings, comfort and peace of mind for years and years.

Maintenance-free for years to come

P.H. Tech vinyl windows and doors are practically maintenancefree. Frames stay clean with almost no effort—wash them with a soft cloth or brush, or let a heavy rain do the job!

Exceptional insulation

The multichamber design of P.H. Tech's profiles reduces thermal exchange and, with more enclosed air space than other brands, increases insulation values-without the addition of costly, less recyclable insulating material.



Ultra airtight

Eliminate drafts with P.H. Tech doors and windows. Built to be ultra airtight with more weatherstripping, they're among the best in the industry. You can feel the difference: less air infiltration means more energy savings.



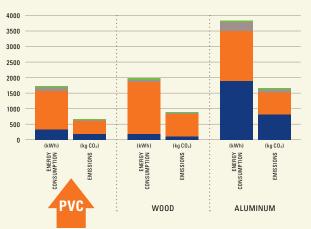
Extra-strong joints

Unlike mechanically assembled wood and aluminum window frames, PVC profiles are welded, and since P.H. Tech designs have more internal walls, their joints are extra-strong. That's why P.H. Tech products pass the most demanding structural and forced entry tests with flying colors.

Years of reliable service

Durable windows and doors that will give you years of reliable service... Thanks to an exclusive PVC blend, P.H. Tech products are long-lasting and kinder to the environment in the long run.

COMPARED TO ALUMINUM AND WOOD WINDOWS, PVC WINDOWS PRESENT A LOWER ENERGY CONSUMPTION AND CREATE LESS GREENHOUSE GASES EMISSIONS



THE LIFECYCLE STAGES OF A WINDOW:

■ Transport

Assembly of window
Extraction of resources and production of materials

SOURCE: HTTP://WWW.ABOUTPVC.ORG/PDF/ENERGY_CONSUMPTION_STUDY_WINDOWS.PDF







DOUBLENATURE°

THE BEST OF BOTH WORLDS

Warm and realistic, maintenance-free wood grain finish on energy-efficient windows.

DOUBLENATURE® is available for interior as well as exterior parts of the following products:

- · Casement windows
- Awning windows
- Single or double hung windows
- Single or double slider windows
- Fixed or panoramic windows
- Bay and bow windows
- Patio doors (7500 series)

Warranty

Ask your window and door manufacturer for warranty details.

